



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3933-1
Job Sheet 170814



Part No: D3933-1

Job Qty: 2 ea

Part Name: Aft Wall Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/8/18	0.00	0.00	Start Up Waterjet		2/18/02/02
100	Waterjet	2 pcs		2/9/18	0.17	0.38	Waterjet1		2/18/02/02
110	QC	2 pcs		2/9/18	0.00	0.00	QC2 Waterjet-3		2/18/02/02
120	QC	2 pcs		2/9/18	0.00	0.00	QC8-3		38 2/18/02/02
130	Packaging	2 pcs		2/9/18	0.00	0.00	Packaging3		2/18/02/02
140	QC21-SA	2 Ea		2/9/18	0.00	0.00	QC21		21 2/18/02/02

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	14.0200 sf (7.01 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 2:15 PM dart.poulin.mario



WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____

Part No. _____

NCR No. _____

Date: _____

Describe

DART
AEROSPACE
S038407



Aft Wall Protector

PART NO: D3933 - 1
Original Serial #: S038407
Revision:
Operation:
Change No:

Start up Operation 02/02/18
Job No: 170814

AGAINST DEPARTMENT/PROCESS

Cross tube	Water Jet	Engineering
Small Fab	Prod. Eng. Coord.	Quality
Finishing	Rec/Store/Packaging	Other
Composite	Supplier	

tive :

MRB (QS1042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause

Environment	Design	Doc/Data	Equip/Tooling	Handling/Pre	Material	Internal Transport	Tribal Knowledge	LOA	Substation	Past Expiry Date	Misidentified

FAULT CATEGORY

Power Loss/ Surge	Positioned Wrong
Folio/Program	Outside Dimensions
Grain	Over/Under tolerance
Weld	Part Incorrect
Wrong Stock Pulled	Part Lost/Missing
Out of Sequence	Part Moved
Off-set	Drawing
Mislabeled	Finish
Fit/Function	Misread
Misaligned/off center	Turning Sequence

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Poor Information	Heat Treat	OTHER :
Rushing	Wave/Twist in Tube	
Product Improvement	Marks/Chatter	
Process Improvement		
Manufacturing Process		
Past Due		

